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OM Forum—Practice-Based Research in Operations Management: What It Is, Why Do It, Related Challenges, and How to Overcome Them

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Practice-based research—research performed with the intent of improving the operation of a collaborating practitioner—is an important endeavor for our field: such work may reveal new problems, interesting phenomena, and may also generate data, educational material, and solutions to important practical problems. We argue that the practical relevance of any operations management (OM) research is driven by the two dimensions of generalizability and validity, which together offer a framework for contrasting the potential strengths and weaknesses of theory-based and practice-based research. We review challenges and strategies for successfully engaging in practice-based research, including: choosing a good problem; establishing and managing a relationship with a practitioner; validation; and impact estimation. Finally, we discuss possible ways to encourage more practice-based research in OM. In particular, we argue that our field should, in general, put more emphasis on research validity.

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Optimization in Online Content Recommendation Services: Beyond Click-Through Rates

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A new class of online services allows Internet media sites to direct users from articles they are currently reading to other content they may be interested in. This process creates a “browsing path” along which there is potential for repeated interaction between the user and the provider, giving rise to a dynamic optimization problem. A key metric that often underlies this recommendation process is the click-through rate (CTR) of candidate articles. Whereas CTR is a measure of instantaneous click likelihood, we analyze the performance improvement that one may achieve by some lookahead that accounts for the potential future path of users. To that end, by using some data of user path history at major media sites, we introduce and derive a representation of content along two key dimensions: clickability, the likelihood to click to an article when it is recommended; and engageability, the likelihood to click from an article when it hosts a recommendation. We then propose a class of heuristics that leverage both clickability and engageability, and provide theoretical support for favoring such path-focused heuristics over myopic heuristics that focus only on clickability (no lookahead). We conduct a live pilot experiment that measures the performance of a practical proxy of our proposed class, when integrated into the operating system of a worldwide leading provider of content recommendations, allowing us to estimate the aggregate improvement in clicks per visit relative to the CTR-driven current practice. The documented improvement highlights the importance and the practicality of efficiently incorporating the future path of users in real time.

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Setting Planned Leadtimes in Customer-Order-Driven Assembly Systems

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We study an assembly system with a number of parallel multistage processes feeding a multistage final assembly process. Each stage has a stochastic throughput time. We assume that the system is controlled by planned leadtimes at each stage. From these planned leadtimes the start and due times of all stages can be derived. If a job finishes at a particular stage and has to wait before the start of the next job(s), a holding cost proportional to the waiting time is incurred. A penalty cost proportional to the lateness is incurred when the last stage of the final assembly process finishes after its due time. The objective is to determine planned leadtimes for each individual stage, such that the expected cost of a customer order is minimized.

We derive the recursive equations for the tardiness and earliness at all stages and an exact expression for the expected cost. We discuss the similarity between these expressions and those for serial inventory systems. Based on this observation and a conjecture related to the generalized Newsvendor equations, we develop an iterative heuristic procedure. Comparison with a numerical optimization method confirms the accuracy of the heuristic. Finally, we discuss an application of the model to a real-life case, showing the added value of a system-wide optimization of planned leadtimes compared to current practice.

Accurate Emergency Department Wait Time Prediction

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This paper proposes the Q-Lasso method for wait time prediction, which combines statistical learning with fluid model estimators. In historical data from four remarkably different hospitals, Q-Lasso predicts the emergency department (ED) wait time for low-acuity patients with greater accuracy than rolling average methods (currently used by hospitals), fluid model estimators (from the service operations management literature), and quantile regression methods (from the emergency medicine literature). Q-Lasso achieves greater accuracy largely by correcting errors of underestimation in which a patient waits for longer than predicted. Implemented on the external website and in the triage room of the San Mateo Medical Center (SMMC), Q-Lasso achieves over 30% lower mean squared prediction error than would occur with the best rolling average method. The paper describes challenges and insights from the implementation at SMMC.

Optimization and Simulation of Orthopedic Spine Surgery Cases at Mayo Clinic

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Spine surgeries tend to be lengthy (mean time of 4 hours) and highly variable (with some surgeries lasting 18 hours or more). This variability along with patient preferences driving scheduling decisions resulted in both low operating room (OR) utilization and significant overtime for surgical teams at Mayo Clinic. In this paper we discuss the development of an improved scheduling approach for spine surgeries over a rolling planning horizon. First, data mining and statistical analysis was performed using a large data set to identify categories of surgeries that could be grouped together based on surgical time distributions and could be categorized at the time of case scheduling. These surgical categories are then used in a hierarchical optimization approach with the objective of maximizing a weighted combination of OR utilization and net profit. The optimization model is explored to consider trade-offs and relationships among utilization levels, financial performance, overtime allowance, and case mix. The new scheduling approach was implemented via a custom Web-based application that allowed the surgeons and schedulers to interactively identify best surgical days with patients. A pilot implementation resulted in a utilization increase of 19% and a reduction in overtime by 10%.